



SPEC NO.: CU-012SDIP

Specification

TO:STE508

Model Name: Crystal Unit

PART NO: UM-1/UM-4/UM-5-8.000M-200.000M

CUSTOMER PART NO.:

Approval sheet:	
	Yes
Approved?	No.
Customer's comments are welcomed here.	

Pls return this copy as a certificate of your approval by email.

Approved By Date: _____

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History Record

Date	Part No.	SPEC No.	Description.	Remarks.
RoHS Compliant Lead free Lead-free soldering	ISO9001:2000 ISO14001:2004	Approved by	Check by	Design by
		May-15-2007	May-10-2005	Jan-16-1999
Reversions	Total Page	O	Liu jun	Wang hon
CU-002SDIP		Xu gang dong		to may now



SPECIFICATION OF CRYSTAL UNIT

1. RANGE:

This specification shall cover the characteristics of crystal unit with

Strong's P/N: UM-1/UM-4/UM-5-8.000M-200.000M

2. ELECTRICAL SPECIFICATION

ITEM	SPECIFICATION
PACKAGE TYPE	UM-1/UM-4/UM-5
NOMINAL FREQUENCY	8.000MHz-200.000Mhz
LOAD CAPACITANCE	20PF or Specify
OSCILLATION MODE	Fundamental, or 3rd
FREQUENCY TOLERANCE AT $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$	\pm 10PPM or specify
EQUIVALENT SERIES RESISTANCE	ESR Table 1
DRIVE LEVEL	1.0MW
OPERATING TEMPERATURE RANGE	-20°C~+70°C or specify
STORAGE TEMPERATURE	-40°C~+85°C
FREQUENCY STABILITY	± 10 PPM or specify
SHUNT CAPACITANCE	<5.0PF
AGING	±3PPM/YEAR
INSULATION RESISTANCE	$>$ 500M Ω at DC 100V \pm 15V

3. MECHANICAL SPECIFICATION

1) Terminal Strength

* Lead pulling test

Conditions: Load 907.2 gram

Direction To the downward

Duration of applied force 5 seconds

Results: There should be no distortion in appearance.

* Lead bending test

Conditions: Load 453.6 gram

Bending angle 90° to normal position Rate of bending 3 seconds in each cycle

Number of bending 3

Results: There should be no distortion in appearance.

2) Lead solderability test

Conditions: Dipping in solder($\pm 230^{\circ}\text{C} \pm 5^{\circ}\text{C}$) for 5 seconds Results: More than 95% of surface being tested should be

coated uniformly with solder.



3) Vibration test

Conditions: Frequency 10 - 55Hz

Amplitude 0.762mm Sweep 1.0 minute Duration 2 hours

Results: Frequency and wave form of tested products must

Remain within specifications.

4) Drop test

Conditions: Method of drop Natural drop

Dropping floor Hard wood board

Height 30cm Number of drops 3 times

Results: Frequency and wave form of tested products must

remain within specifications.

4. ENVIRONMENTAL SPECIFICATION

1) Temperature test

* Temperature cycling test

Conditions: Steps of cycle 1) At -55°C,30 minutes

2) At $+25^{\circ}$ C, 10 - 15 minutes 3) At $+85^{\circ}$ C, 30 minutes 4) At $+25^{\circ}$ C, 10 - 15 minutes

Number of cycles 3 times

Results: Frequency and wave form of tested products must

remain within specifications.

* Low Temperature test

Conditions: Temperature $-20^{\circ}\text{C} \pm 2^{\circ}\text{C}$

Length of test 96 hours

Results: There should be no stain on surface of products.

Frequency and wave form of tested products must

remain within specifications.

2) Aging test

Conditions: Temperature $+85^{\circ}\text{C} \pm 20^{\circ}\text{C}$

Length of test 96 hours

Results: Deviation of frequency must be less than ± 3 ppm

3) Salt spray test

Conditions: Temperature $+35^{\circ}\text{C} \pm 2^{\circ}\text{C}$

Length of test 48 hours

NaCI % 5%



Results: There should be no stain on surface of products.

4) Humidity test

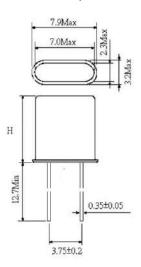
Conditions: Temperature $+40^{\circ}\text{C} \pm 2^{\circ}\text{C}$

Relative humidity 90 - 95% Length of test 96 hours

Results: a. Insulation resistance must be 500 M Ω /100 Vac. minimum

b. Resistance and wave form must remain within specifications.

5. Dimension (UM-1/UM-4/UM-5)



TYPE	H(mm,Max)
UM-1	8
UM-5	6
UM-4	4.7

6. Equivalent series resistance(ESR) Table No.1

Frequency	Mode	ESR
8.0~11.9 MHz	Fundamental	50 ohms Max.
12.0~14.9 MHz	Fundamental	30 ohms Max.
15.0~70.0 MHz	Fundamental	25 ohms Max.
35.0~44.9 MHz	3rd	50 ohms Max.
45.0~54.9 MHz	3rd	45 ohms Max.
55.0~200.0 MHz	3rd	40 ohms Max.

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